

Bergmen Sp. z o.o.

ul. rtm. Witolda Pileckiego 4
32-050 Skawina, Poland

tel.: +48 12 415 50 50
Fax: +48 12 665 40 50
info@bergmen.pl
www.bergmen.pl

NIP 9452026669
REGON 120006136
KRS 0000937779
Sąd Rejonowy
dla Kraków-Śródmieście

Kapitał zakładowy opłacony
w całości: 2.150.000 PLN

Aluminum profiles - precautions

1. During unloading, the customer is obliged to verify the condition of the packaging and goods in the presence of the driver. Lack of annotation about qualitative and quantitative non-compliance in the documentation attached to the transport will mean the acceptance of the delivery as free from defects and non-compliance.
2. In the case of sections longer than 2 meters, unloading should be carried out using a forklift with an appropriate fork spacing - one that will not cause deformation of the profiles due to bending of the collective packaging.
3. In the case of quantities smaller than the collective packaging, it is permissible to unload and maneuver the product manually, but two support points are required for each running meter of the profile.
4. Maneuvering the product without providing the appropriate points of support may lead to deformation. In the case of uncoated profiles, it is necessary to use protective gloves to avoid corrosion and discoloration.
5. The place of storage of profiles should be dry, ventilated, with constant humidity and temperature.
6. Profiles should not be stored in the open air and exposed to weather conditions.
7. If the profiles have been exposed to moisture, unpack them and dry them, ensuring free air circulation.
8. Profiles should be stored freely.
9. Storage in cardboard packages is acceptable, but it is necessary to ensure free air circulation by opening the package.
10. When storing profiles in foil packages, it is necessary to cut the foil and store it freely. Long-term covering with a protective film may lead to surface damage due to corrosive phenomena.
11. Stacking packages one on top of the other should take into account the rack structure and the occurrence of possible deformations and point deformations under the influence of pressure.
12. In the case of storing profiles in the production hall, they should be protected against the influence of factors resulting from production processes (e.g. exposure to chemical vapors, exposure to dust, too close location at welding, grinding, painting, etc.).
13. Contact of profiles with substances with acidic and alkaline reactions may cause corrosion changes.
14. It is unacceptable to process the profiles without first unpacking and disassembling the package.
15. Profile processing is allowed only on devices dedicated to given processes, taking into account the physico-chemical properties of the alloy. Bergmen Sp. z o.o. is not responsible for any structural changes in the profiles resulting from further processing.
16. During the assembly of profiles, all factors resulting from the physical and chemical properties of the alloy they are made of and all the physical and chemical properties of the surrounding materials should be taken into account. Bergmen Sp. z o.o. shall not be held responsible for improper assembly and for the use of the product contrary to its intended purpose.